

# PRODUCT INFORMATION PACKET

**marathon**<sup>®</sup>  
Motors

Model No: 256TTDX4001

Catalog No: E709

Other Purpose Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 208-230/460 & 190/380 V, 3600 & 3000 RPM,  
256T Frame, DP

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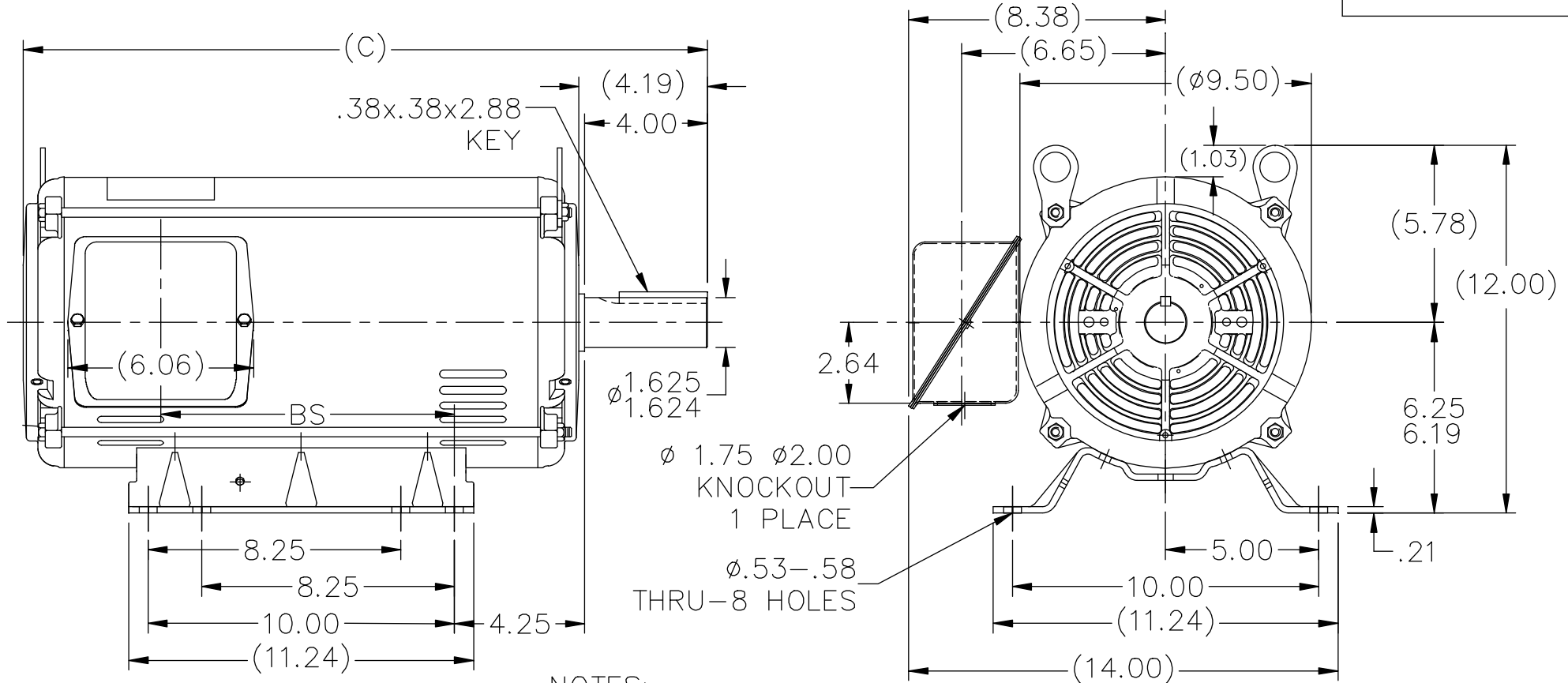
**RegalRexnord**

### Nameplate Specifications

Phase	<b>3</b>	Output HP	<b>25 &amp; 20 Hp</b>
Output KW	<b>18.7 &amp; 14.9 kW</b>	Voltage	<b>208-230/460 &amp; 190/380 V</b>
Speed	<b>3520 &amp; 2925 rpm</b>	Service Factor	<b>1.15 &amp; 1.15</b>
Frame	<b>256T</b>	Enclosure	<b>Drip Proof</b>
Thermal Protection	<b>No Protection</b>	Efficiency	<b>91 &amp; 91 %</b>
Ambient Temperature	<b>40 °C</b>	Frequency	<b>60 &amp; 50 Hz</b>
Current	<b>63-58/29 &amp; 55/27.5 A</b>	Power Factor	<b>88.3</b>
Duty	<b>Continuous</b>	Insulation Class	<b>B</b>
Design Code	<b>B</b>	KVA Code	<b>G</b>
Drive End Bearing Size	<b>6309</b>	Opp Drive End Bearing Size	<b>6208</b>
UL	<b>Recognized</b>	CSA	<b>Y</b>
CE	<b>Y</b>	IP Code	<b>12</b>
Number of Speeds	<b>1</b>		

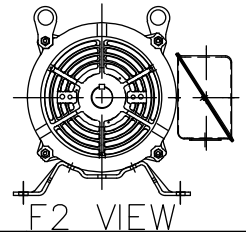
### Technical Specifications

Electrical Type	<b>Squirrel Cage Induction Run</b>	Starting Method	<b>Across The Line</b>
Poles	<b>2</b>	Rotation	<b>Reversible</b>
Resistance Main	<b>.365 Ohms</b>	Mounting	<b>Rigid Base</b>
Motor Orientation	<b>Horizontal</b>	Drive End Bearing	<b>Ball</b>
Opp Drive End Bearing	<b>Ball</b>	Frame Material	<b>Rolled Steel</b>
Shaft Type	<b>T</b>	Overall Length	<b>22.32 in</b>
Frame Length	<b>15.45 in</b>	Shaft Diameter	<b>1.625 in</b>
Shaft Extension	<b>4.19 in</b>	Assembly/Box Mounting	<b>F1/F2 CAPABLE</b>
Outline Drawing	<b>A-SS86503-1545</b>	Connection Drawing	<b>A-EE7308</b>



NOTES:

1. NAMEPLATE TO BE READ FROM C'BOX SIDE OF MOTOR.
2. BOX CAN BE MOUNTED IN 90° STEPS.
3. BOX CAN BE MOUNTED ON OPPOSITE SIDE BY REMOVING BRACKETS AND TURNING FRAME 180°. (EXCEPT AS NOTED.)
4. F2 MOUNT -USES 2ND HOLE ON 1370 FRAME.



DASH	FR.	C	BS	MOUNTING
1370	254T	20.57	7.68	F1 OR F2
1545	254T/256T	22.32	9.43	F1 OR F2

NO.	REVISION	BY & DATE	CHK	ANG	±7'30"	FINISH	PREV	
8	ADDED F2 VIEW	UD 11/13/13	GR	TOLERANCES UNLESS SPECIFIED			DRAWN SMC 04-22-1993	
7	UPDATED DRAWING	TJW 04/27/2007		DEC.	INCHES		CHK MOL 04-23-1993	
6	REDRAWN IN AUTOCAD	TAT 05-19-2005	ML	.X	±.1	APPD DRN 09-13-1993	SCALE 1=5	
5	UPDATED CONDUIT BOX CN 28427	TJB 01-31-2000		.XX	±.03	TITLE OUTLINE	REF	
4	ADDED NOTE #4 FOR F2 MOUNT CN 24000-581	MH 06-10-1997		.XXX	±.005	250 FR. - BB - DR.PR.	FMF	
3	DASH 1545 WAS FOR 256T FR. ONLY CN 18683	KL 09-12-1994		.XXXX	±.0005	MAT'L.	PREV	
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			DIST LB					REV. 8

EE7308

THREE PHASE  
DUAL VOLTAGE MOTOR



VIEW OF TERMINAL END

REF.  
WINDING DIAGRAM

T8Y, T2Y, T2BL, T4BX, T2EC, T2G  
T6BZ, T2B, T6BL, T4AV, T6B, T4B

OPTIONAL CORD  
CONNECTION

L1 — WHITE  
L2 — RED  
L3 — BLACK

NO.	REVISION	BY & DATE	CHK	ANG	TOLERANCES UNLESS SPECIFIED		FINISH	DRAWN RM 11/20/1990				
					DEC.	INCHES						
5	CHG TO REGAL LOGO	SL 09/10/2015	AB					CHK ML 11/21/1990				
4	REVISED IEC NOTATIONS	MSG 11/15/2011	CMN	.X	±.1			APPD SAS 04/24/2003				
3	ADDED IEC NOTATIONS... (U1), (V1) ETC. MU95194	MSG 5/10/2010	MJS	.XX	±.02		TITLE CONNECTION DIAGRAM	SCALE 1=1				
2	ADDED THE OPTIONAL CORD CONNECTION MU46318	RDH 04/24/2003	DRS	.XXX	±.005		3Ø - DUAL VOLTAGE MOTOR	REF				
1	REDRAWN	RM 11/20/1990		.XXXX	±.0005		MAT'L.	FMF				
					±7'30"			PREV				
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