

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: 254TTFNA6526

Catalog No: E620

XRI®-SD Severe Duty Motor, 15 HP, 3 Ph, 60 Hz, 460 V, 1800 RPM, 254T Frame, TEFC



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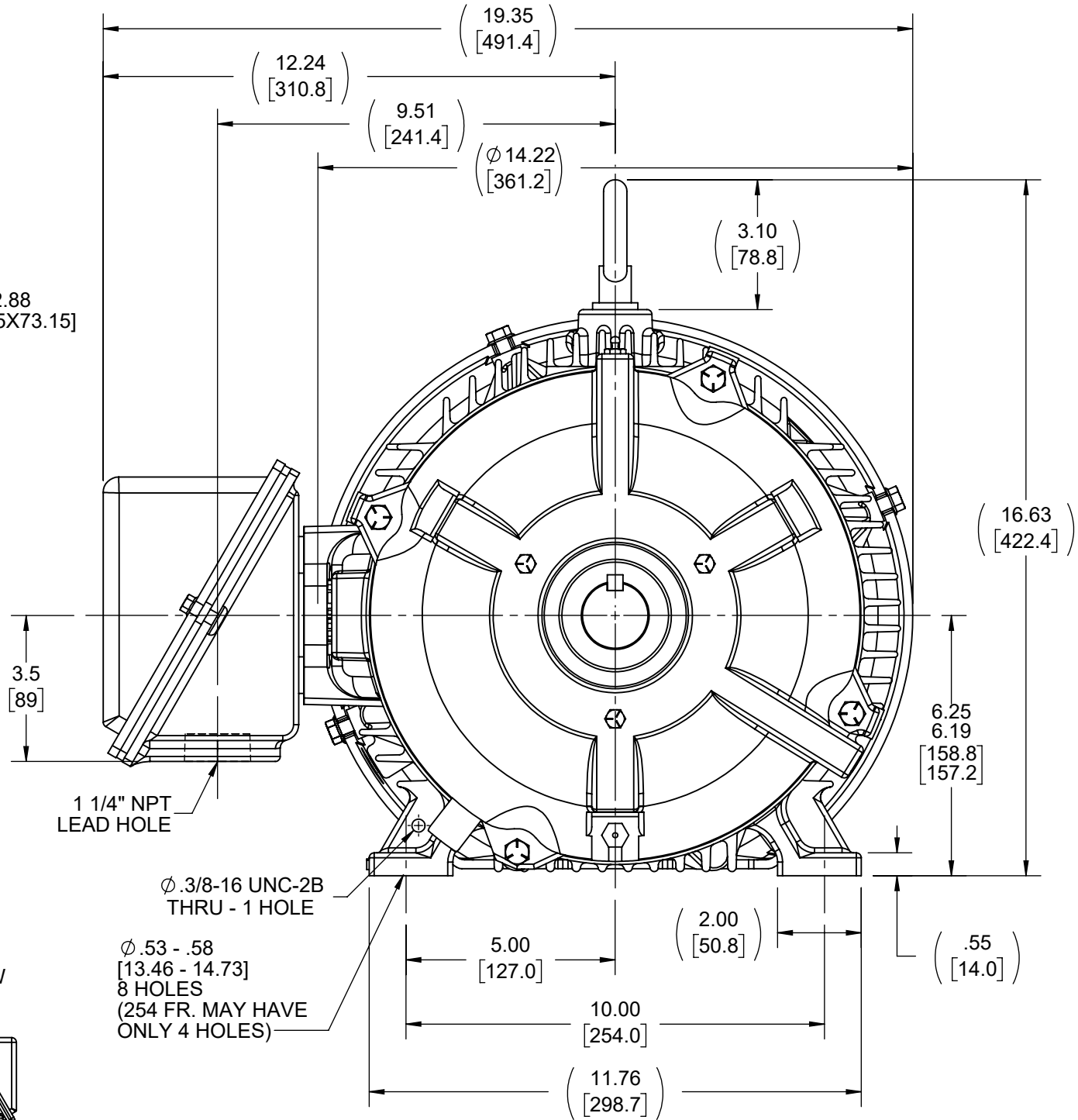
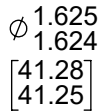
RegalRexnord

Nameplate Specifications

Output HP	15 Hp	Output KW	11.2 kW
Frequency	60 Hz	Voltage	460 V
Current	18.8 A	Speed	1775 rpm
Service Factor	1.15	Phase	3
Efficiency	92.4 %	Power Factor	81
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Frame	254T	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6210
UL	Recognized	CSA	Y
CE	Y	IP Code	54
Hazardous Location	DIVISION 2 T2B	Number of Speeds	1

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	4	Rotation	Reversible
Resistance Main	.649 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Overall Length	23.65 in
Frame Length	10.50 in	Shaft Diameter	1.625 in
Shaft Extension	4.2 in	Assembly/Box Mounting	F1/F2 CAPABLE
Connection Drawing	A-EE7300	Outline Drawing	B-SS203002-1050



SIZE B	DRAWING NUMBER SS203002	SHEET 1 OF 1
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1050	254T	23.85 [605.79]	10.25 [260.35]	---	8.25 [209.55]	4.25 [107.95]
1225	254/256T	25.60 [650.26]	12.00 [304.80]	8.25 [209.55]	10.00 [254.00]	5.00 [127.00]
DASH	FRAME	C	B	2F	2FF	BS

THREE PHASE - SINGLE VOLTAGE
MOTOR - CONDUIT BOX @ 'A'

TO REVERSE ROTATION:
INTERCHANGE ANY TWO LINE
LEAD CONNECTIONS

TERMINAL BLOCK WHEN SPECIFIED

IF MOTOR HAS 9 LEADS

T1(U1) T1(U1) T1(U1) → L1

T2(V1) T2(V1) T2(V1) → L2

T3(W1) T3(W1) T3(W1) → L3

IF MOTOR HAS 6 LEADS

T1(U1) T1(U1) → L1

T2(V1) T2(V1) → L2



T3(W1) T3(W1) → L3

A-9806 DECAL



VIEW OF TERMINAL END

OPTIONAL CORD CONNECTION	
L1	WHITE
L2	RED
L3	BLACK

DRAWING REVISION AC	REVISION BY BS	REV DATE/© DATE 26/07/2022	PRIMARY DIMENSIONS ARE INCH mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY	DRAWN BY DA	 Regal Beloit America, Inc.			
REQUEST NUMBER CR-0010402	APPROVED BY SN	DATE 26/07/2022		DATE 03-26-1993				
REQUEST NUMBER DESCRIPTION DRAWING UPDATED				APPROVED BY TB	DESCRIPTION CONNECTION DIAGRAM EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR			
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				REFERENCE	MATERIAL	PROCESS/FINISH		
				THIRD ANGLE PROJECTION		SIZE A	DRAWING NUMBER EE7300	SHEET 1 OF 1

CERTIFICATION DATA SHEET

Model#: 254TTFNA6526 BC
CONN. DIAGRAM: A-EE7300
OUTLINE: B-SS203002-1050

WINDING#: K2564165 NONE 2
ASSEMBLY: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
15	11.2	1800	1775	254T	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60	460	18.8	LINE OR INVERTER	CONTINUOUS	F3	1.15	40	3300

FULL LOAD EFF: 92.4	3/4 LOAD EFF: 92.4	1/2 LOAD EFF: 91	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 81	3/4 LOAD PF: 78	1/2 LOAD PF: 68	91.7	SQ CAGE INV RATED	7.8

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
44.4 LB-FT	110	85 LB-FT 191	125 LB-FT 282	55

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
65 dBA	75 dBA	2.4 LB-FT^2	110 LB-FT^2	25 SEC.	2	325 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	DIVISION 2 T2B	FALSE	NONE	BLUE (EPOXY)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL	BALL						
6309	6210	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

INVERTER TORQUE: CONSTANT 20:1			
INV. HP SPEED RANGE: 1.5 X BASE SPEED			
ENCODER: NONE			
NONE NONE			
NONE NONE PPR			
BRAKE: NONE NONE			
NONE P/N NONE			
NONE NONE			
NONE FT-LB	NONE V	NONE Hz	

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DATE: 06/21/2017 09:39:24 AM
 FORM 3531 REV.3 02/07/99
 ** Subject to change without notice.

Data Sheet

254TTFNA6526

Date: 1/25/2019
 Customer: _____
 Attention: _____
 Submitted by: FAREEDA DUDEKULA

marathon
 Motors

Submittal

Data @ 460 V

Motor Load Data

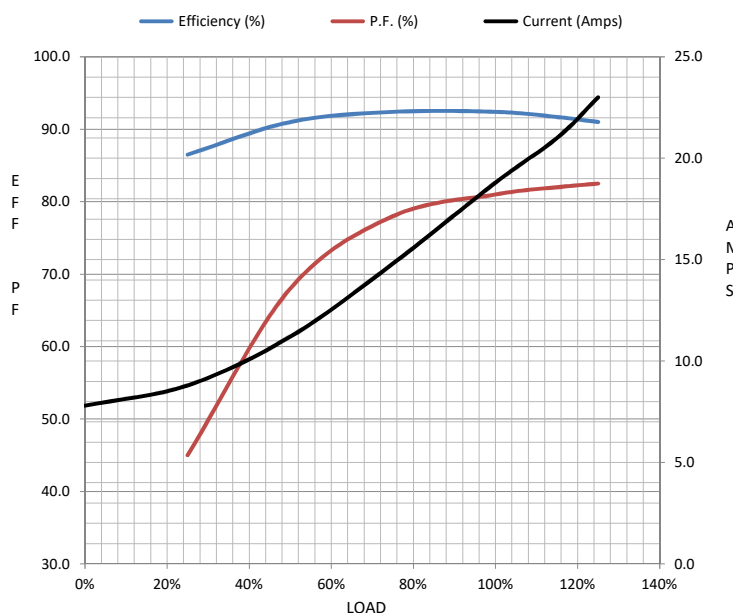
Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	7.8	8.8	11.2	14.8	18.8	21.0	23.0	110	
Torque (ft-lb)	0.00	11.0	22.0	33.5	44.4	50.5	56.0	85.0	
RPM	1800	1792	1788	1780	1775	1,770	1765	0	
Efficiency (%)		86.5	91.0	92.4	92.4	91.7	91.0		
P.F. (%)	11.5	45.0	68.0	78.0	81.0	82.0	82.5	40.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1675	1775	1800
Current (Amps)	110	95.0	69.0	18.8	7.8
Torque (ft-lb)	85.0	75.0	125	44.4	0.00

Information Block

HP	15.0			
Sync. RPM	1800			
Frame	254			
Enclosure	TEFC			
Construction	TFS			
Voltage	460 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	55 °C			
Duty	CONT			
Ambient	40 °C			
Elevation	3,300 feet			
Rotor/Shaft wk²	2.40 Lb-Ft²			
Ref Wdg	K2564165 NONE			
Sound Pressure @ 1M	65 dBA			
VFD Rating	CONSTANT 20:1			
Outline Dwg	B-SS203002-1050			
Conn. Diag	A-EE7300			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.3760	0.2380	1.3510	1.7770	32.5080



Speed -Torque Curve

