

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: 254TTFCA6028

Catalog No: GT1222

Globetrotter® General Purpose Motor, 15 & 10 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V,
1800 & 1500 RPM, 254TC Frame, TEFC



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RegalRexnord

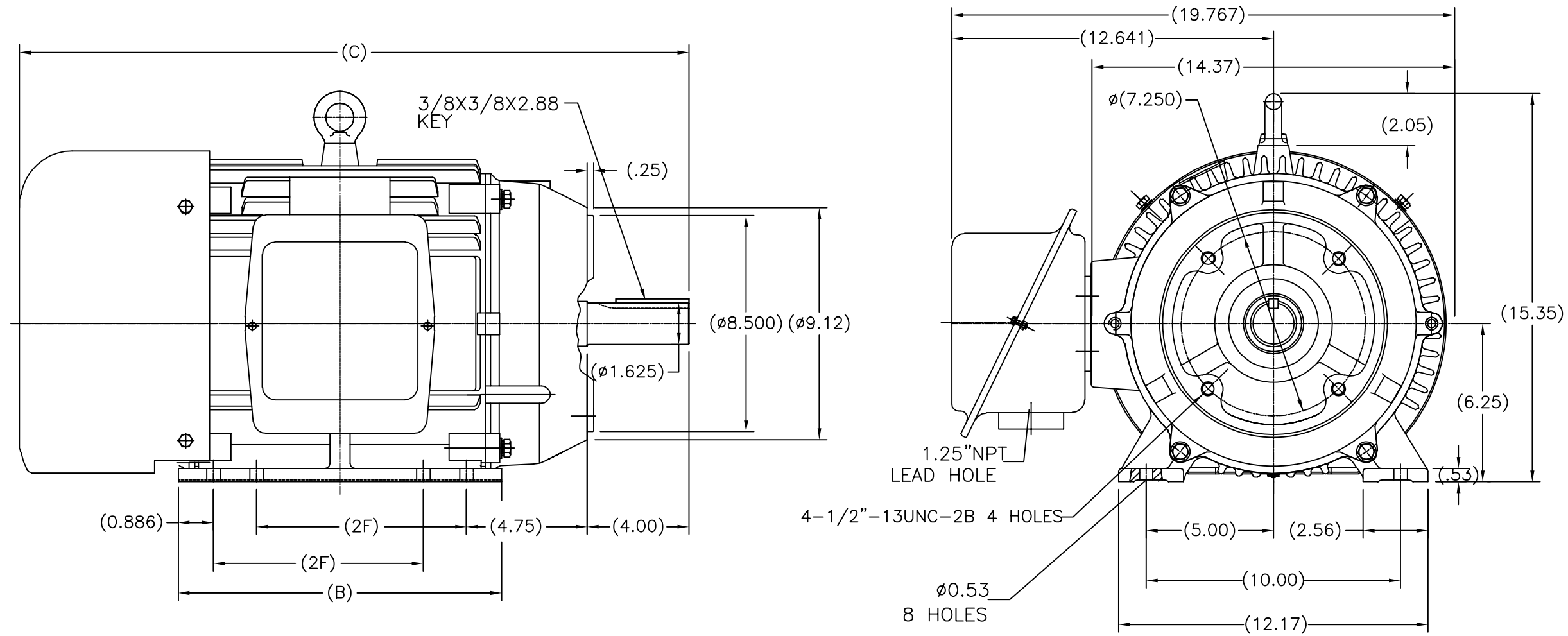
Nameplate Specifications

Phase	3	Output HP	15 & 10 Hp
Output KW	11.2 & 7.5 kW	Voltage	230/460 & 190/380 V
Speed	1770 & 1475 rpm	Service Factor	1.15 & 1.0
Frame	254TC	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	92.4 & 93 %
Ambient Temperature	40 °C	Frequency	60 & 50 Hz
Current	37/18.5 & 31/15.5 A	Power Factor	82
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	Recognized	CSA	Y
CE	Y	IP Code	43
Number of Speeds	1		


Technical Specifications

Electrical Type	Squirrel Cage Induction Run	Starting Method	Across The Line
Poles	4	Rotation	Reversible
Resistance Main	.555 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Overall Length	26.60 in
Shaft Diameter	1.625 in	Shaft Extension	4 in
Assembly/Box Mounting	F1/F2 Capable		
Connection Drawing	EE7308K	Outline Drawing	SS620298-254

SS620298



254	26.60	12.717	8.25
256	27.80	13.898	10.00
FRAME	C	B	2F

		TOLERANCES UNLESS SPECIFIED		 REGAL-BELOIT CORPORATION		DRAWN ZYH 04-22-2012	
		DEC.	INCHES			CHK HZJ 04-22-2012	
		.X	±.1	TITLE OUTLINE 254/256TC FR-TEFC-CAST IRON		APPD WGH 04-22-2012	
		.XX	±.03			SCALE 1=4	
		.XXX	±.005			REF	
D	UPDATED DWG SENT FROM CHINA ECO-0074012	WGJ 5-6-2015	EMH .XXXX	±.0005	MAT'L.	FMF HWADA	
NO.	REVISION	BY & DATE	CHK	ANG	±1/2	FINISH	PREV
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			DIST			B	SS620298
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EE7308K

LOW VOLTAGEHIGH VOLTAGE

VIEW OF TERMINAL END

			TOLERANCES UNLESS SPECIFIED			 REGAL - BELOIT CORPORATION	DRAWN PGK 06-04-1997		
NO.	REVISION	BY & DATE	CHK	ANG	± 7'30"		CHK	ML	06-05-1997
E	CORRECTED IEC MARKINGS ECD-0111208	WGJ 01-23-2017	EMH	DEC.	INCHES				
D	RE-DRAWN WITH REGAL LOGO ECD-0110493	WGJ 09-30-2016	EMH	.X	± .1				
8	ADDED IEC DESIGNATIONS MU95020	TJW 4/30/2010	MJS	.XX	± .02	TITLE			
7	REVISED HIGH VOLTAGE L2 WAS L3 CN52600-354	MRB 09-21-1998		.XXX	± .005	CONNECTION DIAGRAM			
6	REDRAWN ON CADD	PGK 06-05-1997		.XXXX	± .0005	DELTA CON. - 3Ø - 9 LEADS			
						MAT'L.			
						FINISH			
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							A	EE7308K	REV.
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CERTIFICATION DATA SHEET

Model#: 254TTFCA6028 AB

WINDING#: CHT25440001 NONE 1

CONN. DIAGRAM: EE7308K

ASSEMBLY: F1/F2 CAPABLE

OUTLINE: SS620298

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
15&10	11.2&7.50	1800	1770&1475	254TC	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60/50	230/460#190/ 380	37/18.5&31/15 .5	ACROSS THE LINE	CONTINUOU S	F7	1.15/1.0	40	3300

FULL LOAD EFF: 92.4&93	3/4 LOAD EFF: 93	1/2 LOAD EFF: 91.7	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 82&79	3/4 LOAD PF: 77.5	1/2 LOAD PF: 67	91.7	SQ CAGE IND RUN	16 / 8

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
44.5 LB-FT	220 / 110	74.8 LB-FT 168	116 LB-FT 260	45

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
65 dBA	75 dBA	2.5 LB-FT^2	110 LB-FT^2	20 SEC.	2	400 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL	BALL						
6309	6209	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further
information

INVERTER TORQUE: NONE
INV. HP SPEED RANGE: NONE
ENCODER: NONE
NONE NONE
NONE NONE PPR
BRAKE: NONE NONE
NONE P/N NONE
NONE NONE
NONE FT-LB NONE V NONE Hz

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DATE: 06/21/2017 11:10:44 AM
FORM 3531 REV.3 02/07/99
** Subject to change without notice.

Data Sheet

Date: 19-06-2017

Customer:

Attention:

Submitted by: FAREEDA DUDEKULA



254TTFCA6028

Submittal

Data @ 460 V

Motor Load Data

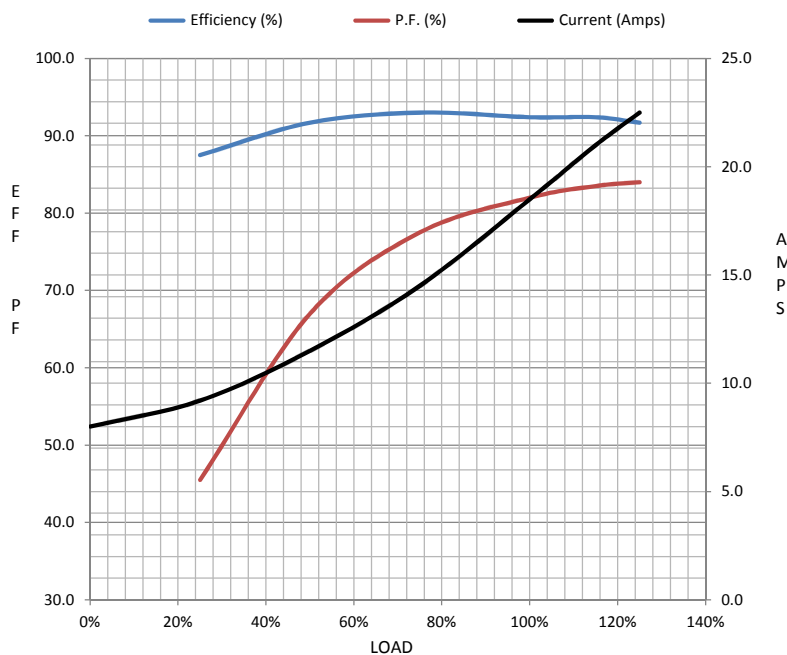
Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	8.0	9.2	11.5	14.5	18.5	21.0	22.5	110	
Torque (ft-lb)	0.00	11.0	22.0	33.5	44.5	51.5	56.0	74.8	
RPM	1800	1790	1785	1780	1770	1,765	1760	0	
Efficiency (%)		87.5	91.7	93.0	92.4	92.4	91.7		
P.F. (%)	6.0	45.5	67.0	77.5	82.0	83.5	84.0	39.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1655	1770	1800
Current (Amps)	110	95.5	63.5	18.5	8.0
Torque (ft-lb)	74.8	65.0	116	44.5	0.00

Information Block

HP	15.0			
Sync. RPM	1800			
Frame	254			
Enclosure	TEFC			
Construction	TFC			
Voltage	230/460#190/38(V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	45 ° C			
Duty	CONT			
Ambient	40 ° C			
Elevation	1,000 feet			
Rotor/Shaft wk ²	2.50 Lb-Ft ²			
Ref Wdg	CHT25440001 NONE			
Sound Pressure @ 1M	65 dBA			
VFD Rating	NONE			
Outline Dwg	SS620298			
Conn. Diag	EE7308K			
Additional Specifications:				
0				
365THFS8036				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.3590	0.2460	1.0960	1.7010	31.6950



Speed - Torque Curve

