

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: 254TTFCA6008

Catalog No: GT3221

15 HP Close-Coupled Pump Motor, 3 phase, 3600 RPM, 575 V, 254JM Frame, TEFC
Close-Coupled Pump Motors



Regal and Marathon are trademarks of Regal Rexnord Corporation or one of its affiliated companies.
©2021 Regal Rexnord Corporation, All Rights Reserved. MC017097E

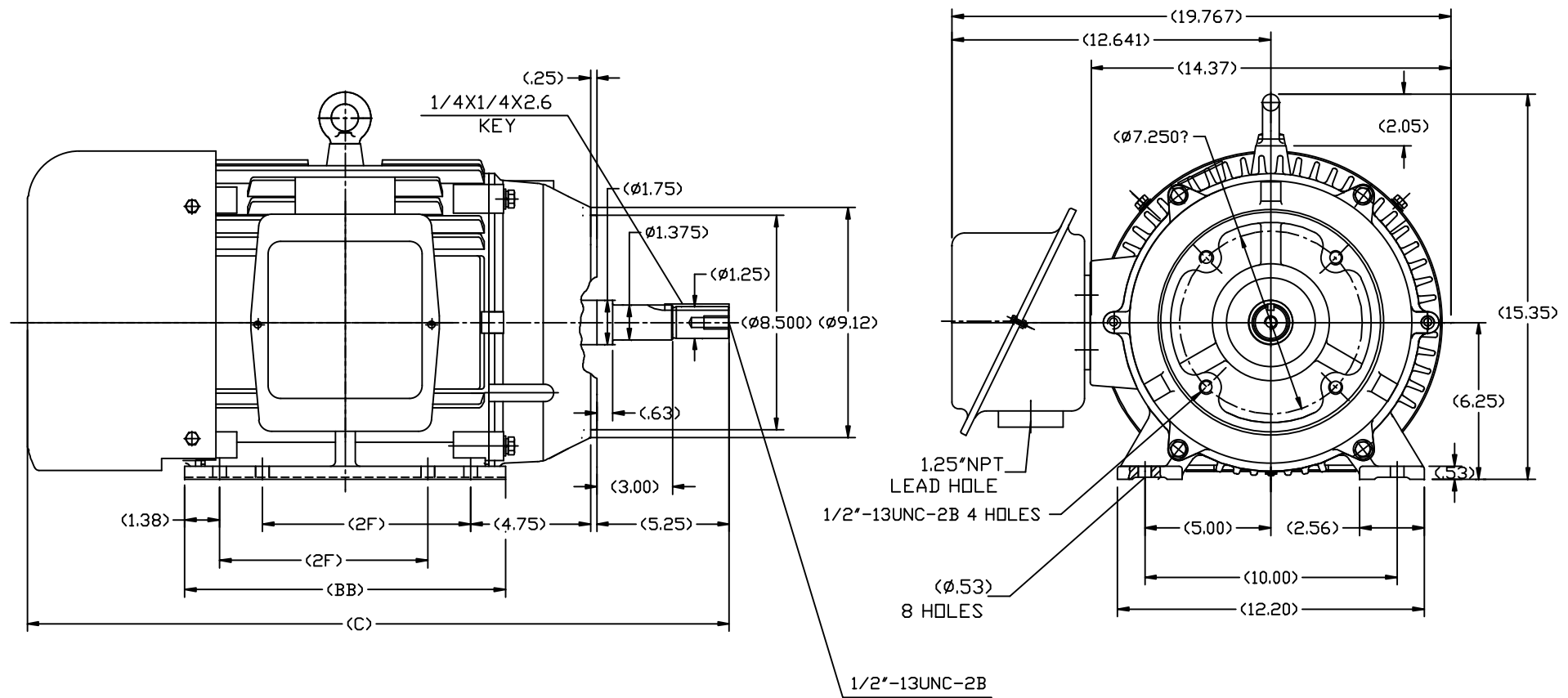
RegalRexnord

Nameplate Specifications

Output HP	15 Hp	Output KW	11.2 kW
Frequency	60 Hz	Voltage	575 V
Current	14.0 A	Speed	3560 rpm
Service Factor	1.15	Phase	3
Efficiency	92.4 %	Power Factor	87
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Frame	254JM	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No	Ambient Temperature	40 °C
Drive End Bearing Size	6209	Opp Drive End Bearing Size	6209
UL	Recognized	CSA	Y
CE	Y	IP Code	43
Number of Speeds	1		

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	2	Rotation	Reversible
Resistance Main	.405 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	JM	Overall Length	26.60 in
Frame Length	11.75 in	Shaft Diameter	1.250 in
Shaft Extension	5.25 in	Assembly/Box Mounting	F1/F2 CAPABLE
Outline Drawing	SS620564-254	Connection Drawing	EE7300



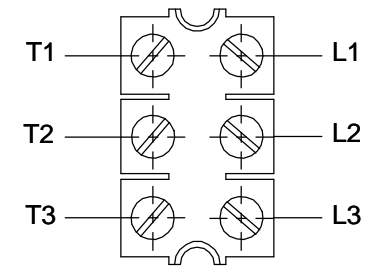
254	26.60	12.80	8.25
256	27.80	13.98	10.00
FRAME	C	BB	2F

		TOLERANCES UNLESS SPECIFIED		REGAL-BELOIT CORPORATION		DRAWN L.S.J 05-16-2012	
		DEC.	INCHES			CHK	
		.X	±.1			APPD	
		.XX	±.03			SCALE	1=4
		.XXX	±.005			REF	
		.XXXX	±.0005			FMF	HWADA
						PREV	
NO.	REVISION	BY & DATE	CHK	ANG	±1/2	FINISH	
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK. ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED. THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT				RFP	CAD FILE	SS620564	SIZE
				DIST			DRAWING NO.
							B
							SS620564
							REV.

THREE PHASE - SINGLE VOLTAGE MOTOR - CONDUIT BOX @ 'A'

TO REVERSE ROTATION:
INTERCHANGE ANY TWO
LINE LEAD CONNECTIONS.

TERMINAL BLOCK WHEN SPECIFIED



IF MOTOR HAS 6 LEADS



A-9806 DECAL

OPTIONAL CORD CONNECTION



VIEW OF TERMINAL END

DRAWING REVISION AB	REVISION BY JJB	DATE 06-27-2017
ECO ECO-0125361	APPROVED BY TB	DATE 06-27-2017
ECO DESCRIPTION UPDATED TO CURRENT STANDARDS		
<small>COPYRIGHT REGAL BELOIT AMERICA, INC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF REGAL BELOIT AMERICA, INC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.</small>		

DRAWN BY DA
DATE 03-26-1993
APPROVED BY TB
DATE 03-26-1993
REFERENCE
THIRD ANGLE PROJECTION



Regal Beloit America, Inc.

DESCRIPTION
CONNECTION DIAGRAM
EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR

MATERIAL PROCESS/FINISH

SIZE A	DRAWING NUMBER EE7300	SHEET 1 OF 1
-----------	--------------------------	-----------------

CERTIFICATION DATA SHEET

Model#: 254TTFCA6008 AA

WINDING#: CHT25420001 NONE 3

CONN. DIAGRAM: EE7300

ASSEMBLY: F1/F2 CAPABLE

OUTLINE: SS620564

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
15	11.2	3600	3560	254JM	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60	575	14	LINE OR INVERTER	CONTINUOUS	F7	1.15	40	3300

FULL LOAD EFF: 92.4	3/4 LOAD EFF: 91.7	1/2 LOAD EFF: 91	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 87	3/4 LOAD PF: 86	1/2 LOAD PF: 77	91	SQ CAGE INV RATED	4.4

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
22.2 LB-FT	92.8	44 LB-FT 198	68 LB-FT 305	45

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
72 dBA	82 dBA	1.6 LB-FT^2	22 LB-FT^2	20 SEC.	2	425 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL	BALL						
6209	6209	POLYREX EM	JM	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

INVERTER TORQUE: VARIABLE 10:1
INV. HP SPEED RANGE: NONE
ENCODER: NONE
NONE NONE
NONE NONE PPR
BRAKE: NONE NONE
NONE P/N NONE
NONE NONE
NONE FT-LB NONE V NONE Hz

*
N
O
T
E
S
*

DATE: 06/23/2017 03:50:28 AM

FORM 3531 REV.3 02/07/99

** Subject to change without notice.

Data Sheet

Date: 6/29/2017

Customer: _____

Attention: _____

Submitted by: FAREEDA DUDEKULA



254TTFCA6008

Submittal

Data @ 575 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	4.4	5.6	8.0	10.8	13.6	16.0	17.2	92.8	
Torque (ft-lb)	0.00	5.5	11.0	16.5	22.2	25.5	27.8	44.0	
RPM	3600	3590	3580	3565	3550	3,540	3525	0	
Efficiency (%)		85.5	91.0	91.7	91.7	91.7	91.0		
P.F. (%)	10.0	59.0	77.0	86.0	89.0	89.0	89.0	40.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle																													
Speed (RPM)	0	1800	3375	3550	3600																													
Current (Amps)	92.8	88.0	52.8	13.6	4.4																													
Torque (ft-lb)	44.0	39.0	68.0	22.2	0.00																													
<div><div>Efficiency (%)</div><div>P.F. (%)</div><div>Current (Amps)</div><table><caption>Graph Data Points (Estimated)</caption><thead><tr><th>Load (%)</th><th>Efficiency (%)</th><th>P.F. (%)</th><th>Current (Amps)</th></tr></thead><tbody><tr><td>25</td><td>85.0</td><td>8.0</td><td>4.5</td></tr><tr><td>50</td><td>90.0</td><td>12.0</td><td>7.0</td></tr><tr><td>75</td><td>91.0</td><td>14.5</td><td>10.0</td></tr><tr><td>100</td><td>91.0</td><td>16.0</td><td>13.0</td></tr><tr><td>125</td><td>90.0</td><td>16.5</td><td>16.5</td></tr></tbody></table></div>						Load (%)	Efficiency (%)	P.F. (%)	Current (Amps)	25	85.0	8.0	4.5	50	90.0	12.0	7.0	75	91.0	14.5	10.0	100	91.0	16.0	13.0	125	90.0	16.5	16.5	Information Block				
						Load (%)	Efficiency (%)	P.F. (%)	Current (Amps)																									
						25	85.0	8.0	4.5																									
						50	90.0	12.0	7.0																									
						75	91.0	14.5	10.0																									
						100	91.0	16.0	13.0																									
						125	90.0	16.5	16.5																									
						HP		15.0																										
						Sync. RPM		3600																										
						Frame		254																										
						Enclosure		TEFC																										
						Construction		TFC																										
						Voltage		575 V																										
						Frequency		60 Hz																										
						Design		A																										
						LR Code letter		G																										
						Service Factor		1.15																										
Temp Rise @ FL		45 ° C																																
Duty		CONT																																
Ambient		40 ° C																																
Elevation		1,000 feet																																
Rotor/Shaft wk²		1.60 Lb-Ft²																																
Ref Wdg		CHT25420001 NONE																																
Sound Pressure @ 1M		72 dBA																																
VFD Rating		VARIABLE 10:1																																
Outline Dwg		SS620564																																
Conn. Diag		EE7300																																
Additional Specifications:																																		
0																																		
0																																		
EQUIV CKT (OHMS / PHASE)																																		
R1		R2		X1		X2		Xm																										
0.4280		0.2950		1.7330		2.2240		79.8820																										

Speed -Torque Curve

