

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: 254TTDBD6327

Catalog No: Y315

Crop Dryer Motor, 15 & 10 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 & 1500 RPM, 254TZ Frame,
DP

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RegalRexnord



Nameplate Specifications

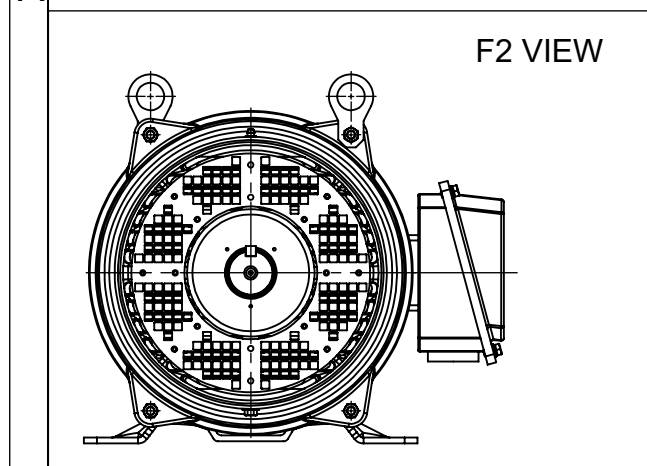
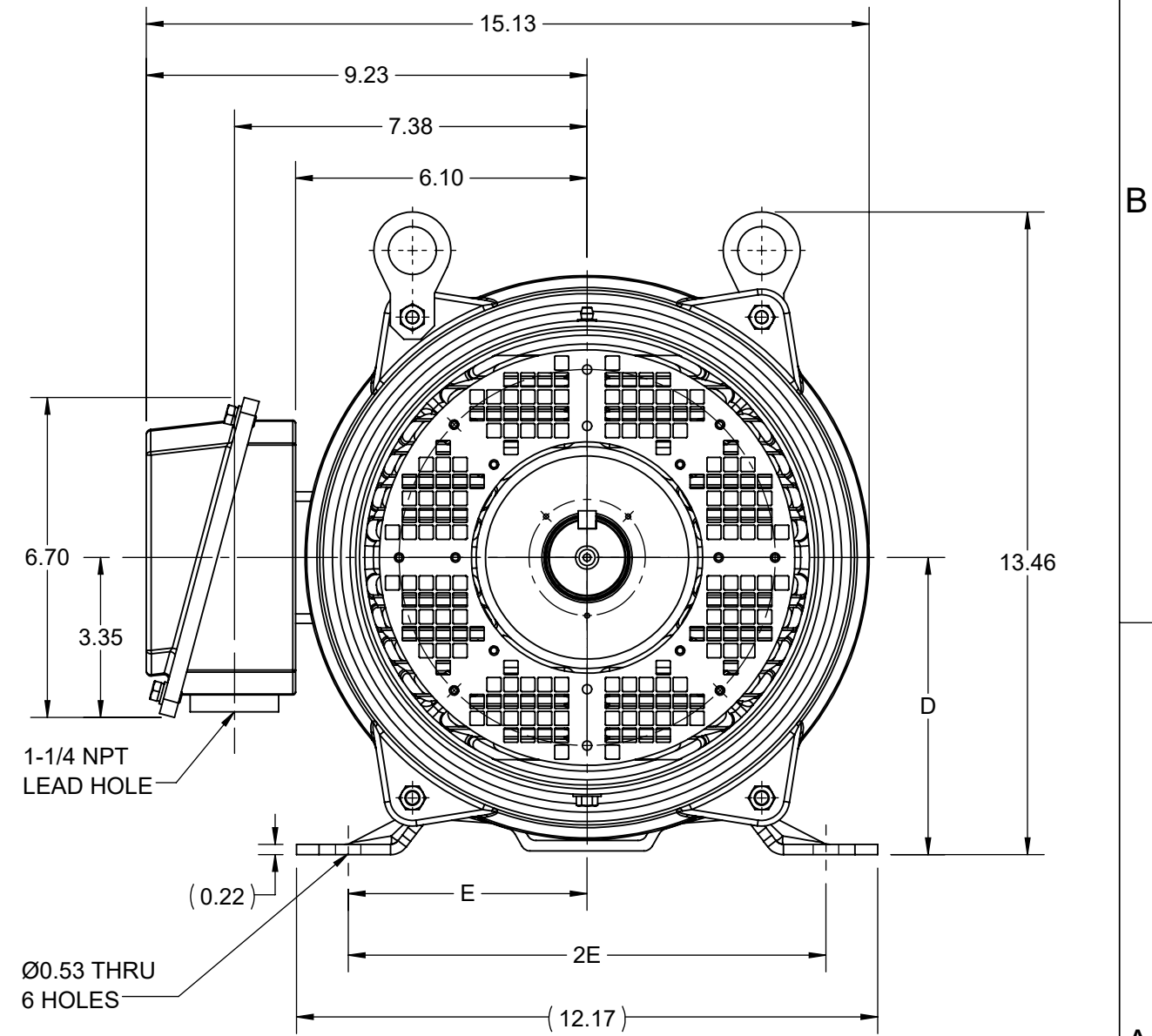
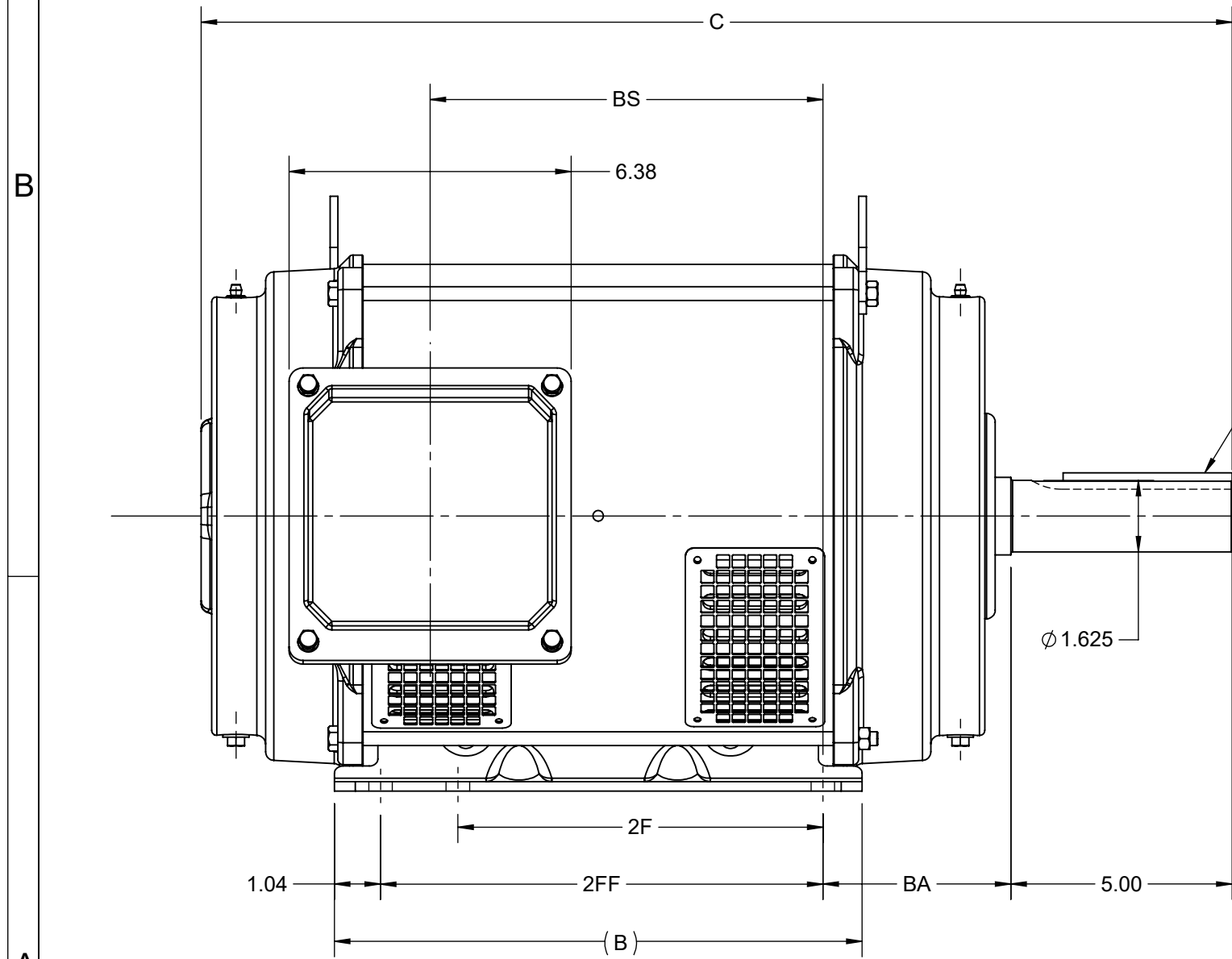
Phase	3	Output HP	15 & 10 Hp
Output KW	11.2 & 7.5 kW	Voltage	230/460 & 190/380 V
Speed	1774 & 1478 rpm	Service Factor	1.15 & 1.15
Frame	254TZ	Enclosure	Drip Proof
Thermal Protection	No Protection	Efficiency	93 & 92.3 %
Ambient Temperature	40 °C	Frequency	60 & 50 Hz
Current	37.5/18.8 & 32/16 A	Power Factor	81
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6208
UL	Recognized	CSA	Y
CE	Y	IP Code	22
Number of Speeds	1		

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	4	Rotation	Reversible
Resistance Main	.6729 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Rolled Steel
Shaft Type	Single Special Extension	Shaft Diameter	1.625 in
Assembly/Box Mounting	F1/F2 CAPABLE	Inverter Load	CONSTANT 2:1/VARIABLE 10:1
Outline Drawing	SS621049-100	Connection Drawing	EE7308K

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DASH NO.	4		3					2		1	
	B	C	D	E	2E	2F	2FF	BA	BS	MOUNTING	FRAME
100	11.93	23.31	6.25	5.00	10.00	8.25	10.00	4.25	8.82	F1 OR F2	254TZ
200		24.88							10.45		256TZ



DRAWING REVISION D	REVISION BY GOPI J	REV DATE/© DATE 08/02/2022
REQUEST NUMBER CR-0006810	APPROVED BY SBD	DATE 08/02/2022
REQUEST NUMBER DESCRIPTION VIEWS UPDATED AS PER 3D		
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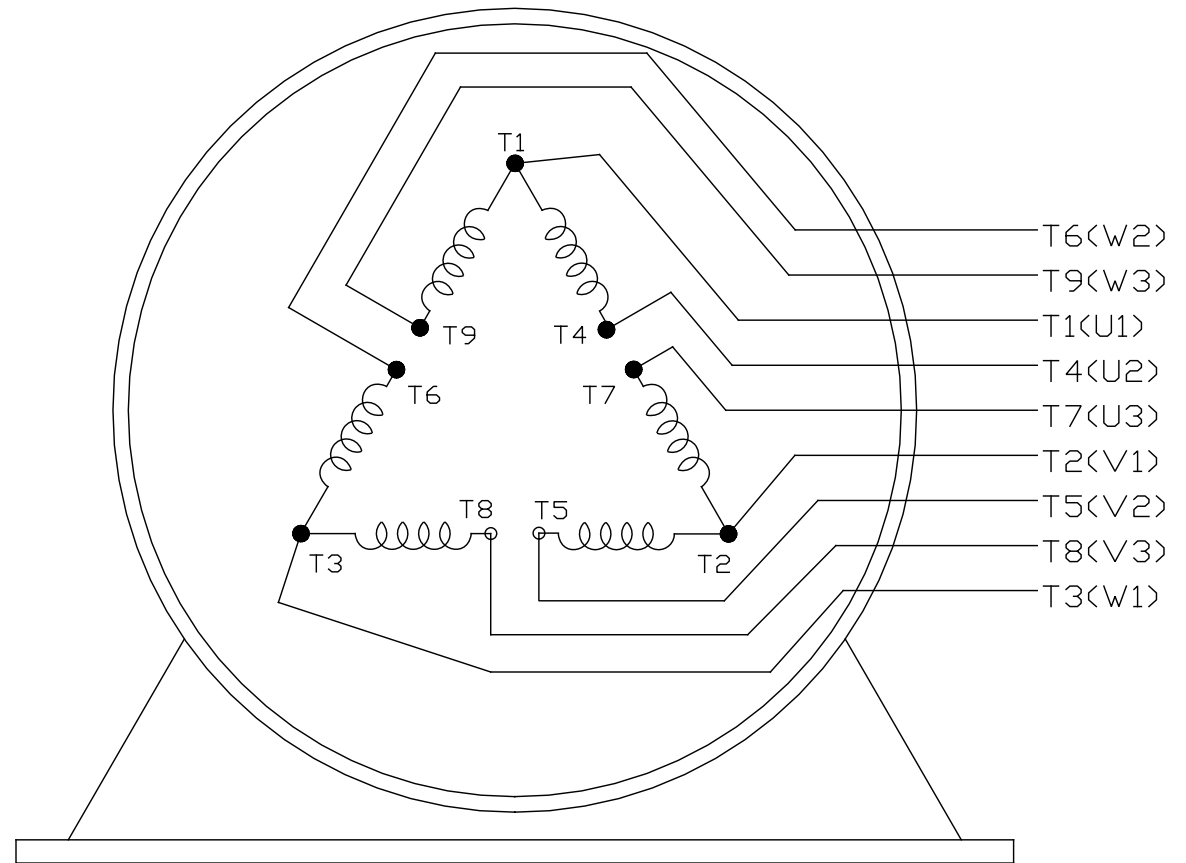
PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY VS	Regal Beloit America, Inc.
DATE 05/08/2020	
APPROVED BY MS	DESCRIPTION OUTLINE
DATE 05/08/2020	254/256TZ FR NEMA ODP RS CROP DRYER
REFERENCE	MATERIAL PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B
	DRAWING NUMBER SS621049
	SHEET 1 OF 1


LOW VOLTAGE



HIGH VOLTAGE



VIEW OF TERMINAL END

			TOLERANCES UNLESS SPECIFIED		 REGAL - BELOIT CORPORATION	DRAWN PGK 06-04-1997					
NO.	REVISION	BY & DATE	CHK	ANG		±	INCHES	SCALE	PREV		
E	CORRECTED IEC MARKINGS ECD-0111208	WGJ 01-23-2017	EMH	DEC.				CHK ML 06-05-1997			
D	RE-DRAWN WITH REGAL LOGO ECD-0110493	WGJ 09-30-2016	EMH	.X	±.1			APPD GK 06-15-1997			
8	ADDED IEC DESIGNATIONS MU95020	TJW 4/30/2010	MJS	.XX	±.02		TITLE CONNECTION DIAGRAM				
7	REVISED HIGH VOLTAGE L2 WAS L3 CN52600-354	MRB 09-21-1998		.XXX	±.005		TITLE DELTA CON. - 3Ø - 9 LEADS	REF			
6	REDRAWN ON CADD	PGK 06-05-1997		.XXXX	±.0005		MAT'L.	FMF			
					±7'30"		FINISH				
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					DIST						



P.O. BOX 8003
WAUSAU, WI 54401-8003
PH. 715-675-3311

DATA VOLTS: 460

CERTIFICATION DATA SHEET

CUSTOMER:
ORDER #: _____
CONN. DIAGRAM: EE7308K
OUTLINE: SS621049-100
WINDING: HA31604021 NONE 2
SPEED: _____

CUSTOMER P.O. #: _____
REFERENCE MODEL #: 254TTDBD6327
CAT #: Y315
CUSTOMER PART #: _____
MOUNTING: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
15	11.2	1800	1774	254TZ	DP	TDB	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB	ELEV.
3	60/50	230/460#190/380	37.5/18.8&32/16	LINE OR INVERTER	CONT	F	1.15	40	3300

F.L. EFF	93.0	3/4 LD EFF	93.0	1/2 LD EFF	92.4	GTD EFF	ELECT. TYPE
F.L. PF	81.0	3/4 LD PF	75.5	1/2 LD PF	64.0	92.4	SQ CAGE INV RATED

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE	B.D. TORQUE	F.L. RISE (°C)
44.4 LB-FT	115	91.0 LB-FT	205%	119 LB-FT 268%

SOUND PRESSURE @ 3 FT.	SOUND	POWER	ROTOR WK ²	MAX. LOAD WK ²	SAFE STALL TIME	STARTS/HOUR	APROX.	MOTOR WGT
74 dBA	83 dBA		2.30 LB-FT ²	90 LB-FT ²	20 SEC.	2	319.2	LB.

***** SUPPLEMENTAL INFORMATION *****

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	NO	NONE	YES	RODENT	BLUE (ENAMEL)

DE	ODE	GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
BALL 6309	BALL 6208	POLYREX EM	SGL SPL EXT	1.625 x 5.00 IN SEK	NONE	1045 HOT ROLLED (C-204)	ROLLED STEEL

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.412	0.234	1.344	1.453	30.467	0.150	ODE

NOTES	INVERTER TORQUE: CONSTANT 2:1/VARIABLE 10:1					
	INV. HP SPEED RANGE: NONE					
	ENCODER: NONE					
	NONE PPR					

PREPARED BY: _____	BRAKE: NONE
DATE: 8/25/2021	NONE NA NONE
	FT-LB: NA
	VOLTAGE: NONE HZ:
FORM: 3531 REV. 4 2/27/06	UL: V - LIME-INS.CONST UL REC

Data Sheet

Date: 8/25/2021
 Customer: _____
 Attention: _____
 Submitted by: _____



254TTDBD6327

Submittal

Data @ 460 V

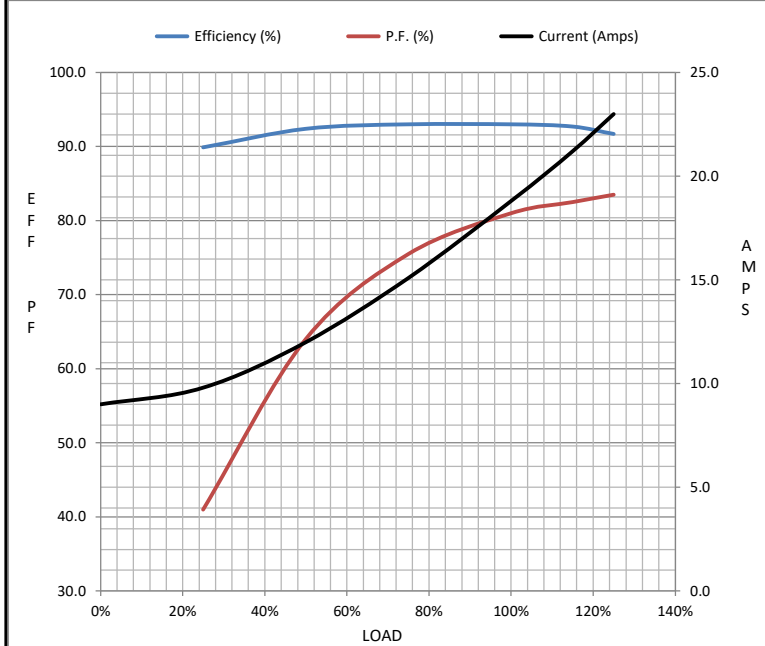
Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	9.0	9.8	12.0	15.1	18.8	21.2	23.0	115
Torque (ft-lb)	0.00	11.0	22.0	33.2	44.4	51.2	55.8	91.0
RPM	1800	1792	1788	1780	1774	1,768	1765	0
Efficiency (%)		89.9	92.4	93.0	93.0	92.7	91.7	
P.F. (%)	5.0	41.0	64.0	75.5	81.0	82.5	83.5	42.0

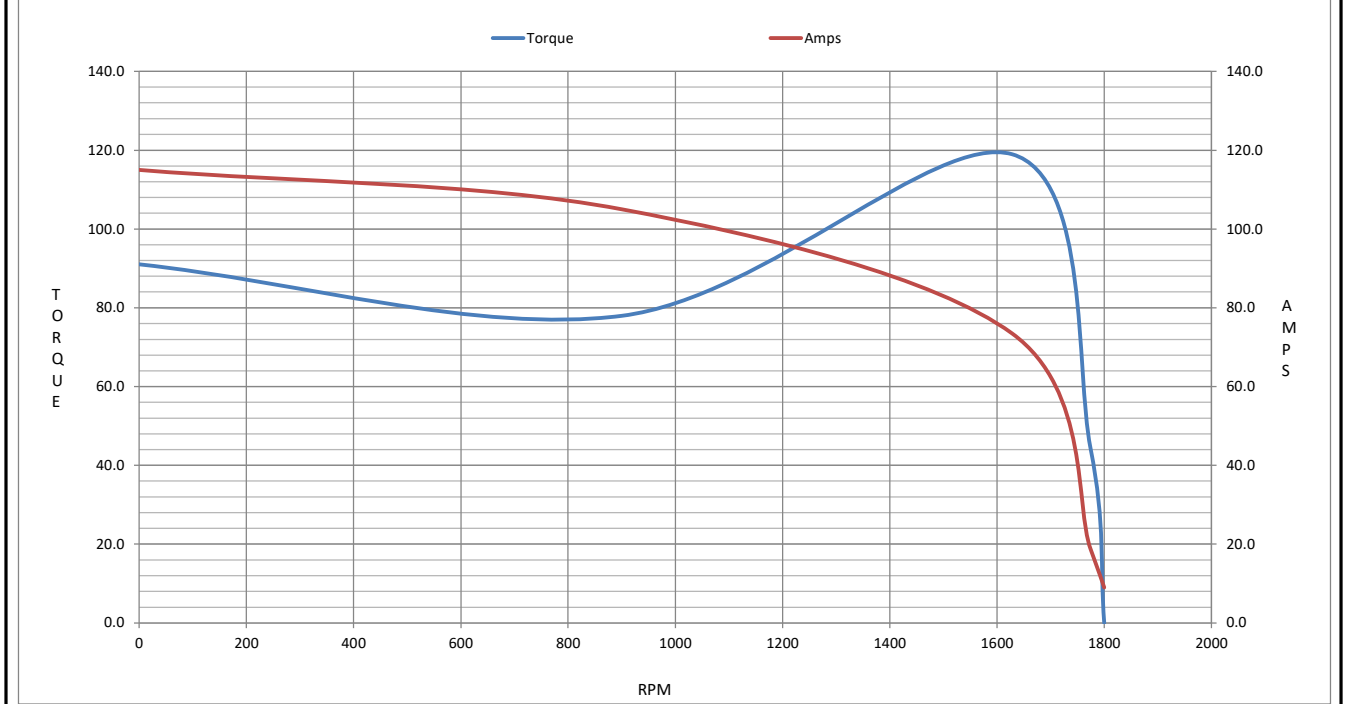
Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1628	1774	1800
Current (Amps)	115	105	73.5	18.8	9.0
Torque (ft-lb)	91.0	78.0	119	44.4	0.00

Information Block				
HP	15.0			
Sync. RPM	1800			
Frame	254			
Enclosure	DP			
Construction	TDB			
Voltage	230/460#190/380 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	40 ° C			
Duty	CONT			
Ambient	40 ° C			
Elevation	3,300 feet			
Rotor/Shaft wk ²	2.30 Lb-F ²			
Ref Wdg	HA31604021 NONE			
Sound Pressure @ 1M	74 dBA			
VFD Rating	CONSTANT 2:1/VARIABLE 10:1			
Outline Dwg	SS621049-100			
Conn. Diag	EE7308K			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.4120	0.2340	1.3440	1.4530	30.4670



Speed - Torque Curve



EC Declaration of Conformity

The undersigned representing
the manufacturer:

Regal Beloit America
100 East Randolph St.
Wausau, WI 54401

and the authorized representative
established within the Community:

Marathon Electric UK
6F Thistleton Road Ind. Estate
Market Overton
Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : 254TTDBD6327

(Model No. may contain prefix and/or suffix characters)

Catalog No : Y315

Rework No : N/A

Directives :

Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010)

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:



Michael A. Logsdon
Vice President, Technology

Authorized Representative in the Community:



Julian Clark
Marketing Engineer

Created on 09/01/2022

CE 22