

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: 180MTFC6536

Catalog No: R340A

Globetrotter® IEC Cast Iron Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 200/400 V,
1800 & 1500 RPM, 180M Frame, TEFC



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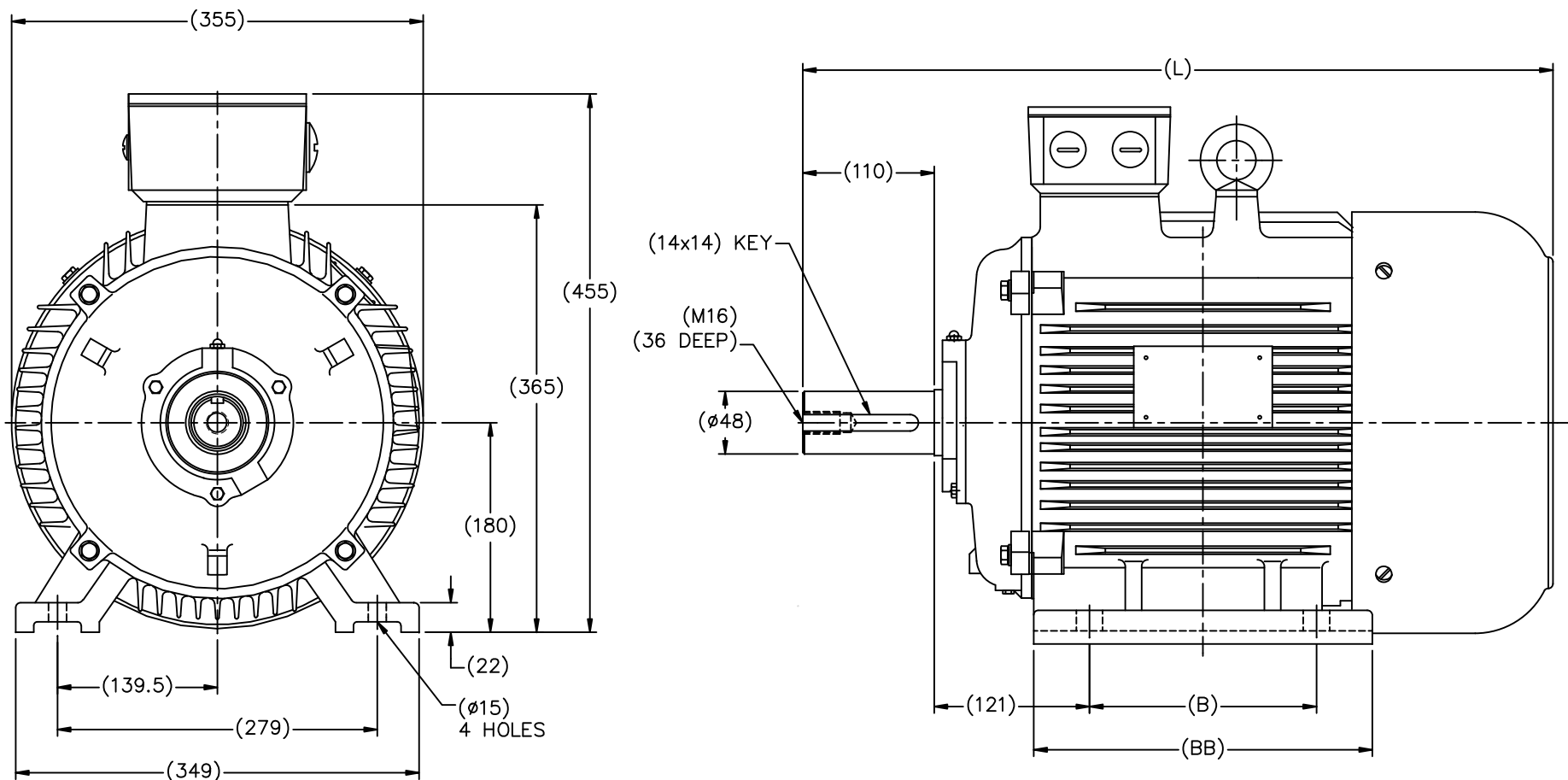
RegalRexnord

Nameplate Specifications

Phase	3	Output HP	25 & 20 Hp
Output KW	18.7 & 14.9 kW	Voltage	230/460 & 200/400 V
Speed	1783 & 1482 rpm	Service Factor	1.15 & 1.15
Frame	180M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	93.6 & 93 %
Ambient Temperature	40 °C	Frequency	60 & 50 Hz
Current	59/29.5 & 60/30 A	Power Factor	85
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	H
Drive End Bearing Size	6311	Opp Drive End Bearing Size	6211
UL	No	CSA	Y
CE	Y	IP Code	54
Number of Speeds	1		

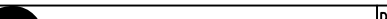
Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Part Wdg Start & Wye Start Delta Run Or Inverter
Poles	4	Rotation	Reversible
Resistance Main	.058 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	IEC	Overall Length	26.77 in
Shaft Diameter	1.888 in	Shaft Extension	4.31 in
Assembly/Box Mounting	F3		
Outline Drawing	B-SS622257	Connection Drawing	004172.03



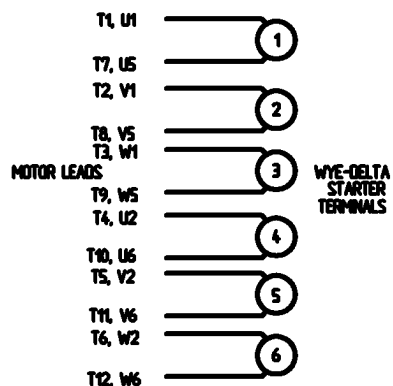
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(DIMENSIONS ARE IN MILLIMETERS)

											TOLERANCES UNLESS SPECIFIED				DRAWN HLB 12-06-2010				
											DEC.	METRIC			CHK	DJK	12-17-2010		
											.X	±2.5			APPD	SB	12-13-2010		
											.XX	±.76			TITLE OUTLINE DF180M,L-4,6			SCALE	1=18
											.XXX	±.127						REF	
Cat.No		FRAME	B	BB	L							.XXX	±.0127	MAT'L	FMF	HEBEI			
193324.60	193322.60	DF180M	241	311	680	NO.	REVISION			BY & DATE		CHK	ANG	±7°30"	FINISH		PREV		
193325.60	193320.60	DF180L	279	349	718	THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK. ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED. THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT						RFP	12-22-2010	CAD FILE	SS622257	SIZE	DRAWING NO.	PAGE OF	REV.
												DIST				B	SS622257		

WYE - DELTA STARTING USEABLE ON 2,4 AND 6 POLE MOTORS.

LOW VOLTAGE CONNECTION



HIGH VOLTAGE CONNECTION



REFER TO THE WYE-DELTA STARTER CONNECTION INSTRUCTIONS FOR PROPER CONNECTION OF POWER LINES TO STARTER.

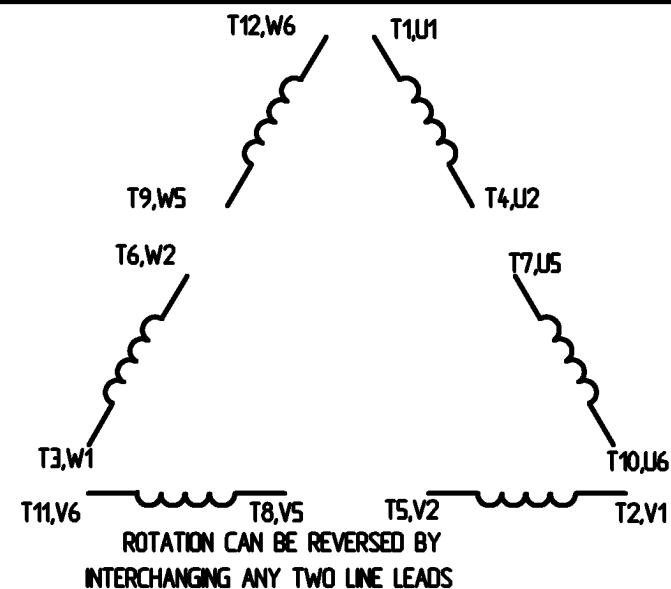
PART WINDING START USABLE ON 4 & 6 POLE MOTORS LOW VOLTAGE CONNECTION ONLY



REFER TO THE PART WINDING STARTER INSTRUCTIONS FOR PROPER CONNECTION OF POWER LINES TO STARTER.

REFER TO THE CUTLER - HAMMER OR EQUIV. FOR PROPER SELECTION OF OVERLOAD HEATER COILS.

LINE LEADS



12 LEAD DELTA CONNECTION ACROSS THE LINE START (FOR Y START DELTA RUN, REMOVE THE JUMPERS)

LOW VOLTAGE
(MUST BE REWIRED AS SHOWN)

HIGH VOLTAGE
(FACTORY WIRED FOR HIGH VOLTAGE AS SHOWN)



				TOLERANCES UNLESS SPECIFIED		<div>LEESON</div> <div>ELECTRIC MOTORS GEARMOTORS AND DRIVES</div>	DRAWN C/W 08/28/02	
				DEC.	INCHES		CHK	
				X	± .1		APPO	
				XX	± .01		SCALE	1:1
				XXX	± .005		REF	
				XXXX	± .0005	MAT'L	FMF	
NO.	REVISION	BY & DATE	CHK	ANG	± 1/2°	FINISH	PREV	
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK. ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED. THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT.				REP		CAD FILE	00417203	SIZE A
				DST				DRAWING NO. 004172-03
								REV.

ERROR: syntaxerror
OFFENDING COMMAND: --nostringval--

STACK:

/CB
-dictionary-
/Pscript_WinNT_Compat
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CERTIFICATION DATA SHEET

Model#: 180MTFC6536 AA

WINDING#: T14504005 NONE 3

CONN. DIAGRAM: 004172.03

ASSEMBLY: F3

OUTLINE: B-SS622257

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
25&20	18.7&14.9	1800	1783&1482	180M	TEFC	H	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60/50	230/460#200/ 400	59/29.5&60/30	PWS & YDRUN OR INV	CONTINUOU S	F2	1.15/1.15	40	3300

FULL LOAD EFF: 93.6&93	3/4 LOAD EFF: 94.1	1/2 LOAD EFF: 93.6	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 85&77	3/4 LOAD PF: 80	1/2 LOAD PF: 69	92.4	SQ CAGE INV RATED	24 / 12

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
73.5 LB-FT	400 / 200	145 LB-FT 197	225 LB-FT 306	44

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
75 dBA	85 dBA	4.23 LB-FT^2	- LB-FT^2	20 SEC.	2	394 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL	BALL	POLYREX EM	STANDARD IEC	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
6311	6211						

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further
information

* N O T E S *	INVERTER TORQUE: CONSTANT 20:1
	INV. HP SPEED RANGE: 1.5 X BASE SPEED
	ENCODER: NONE NONE NONE NONE NONE PPR
	BRAKE: NONE NONE NONE P/N NONE NONE NONE NONE FT-LB NONE V NONE Hz

DATE: 06/27/2017 01:03:08 AM
FORM 3531 REV.3 02/07/99
** Subject to change without notice.

Data Sheet

Date: 19-06-2017

Customer:

Attention:

Submitted by: FAREEDA DUDEKULA



180MTFC6536

Submittal

Data @ 460 V

Motor Load Data

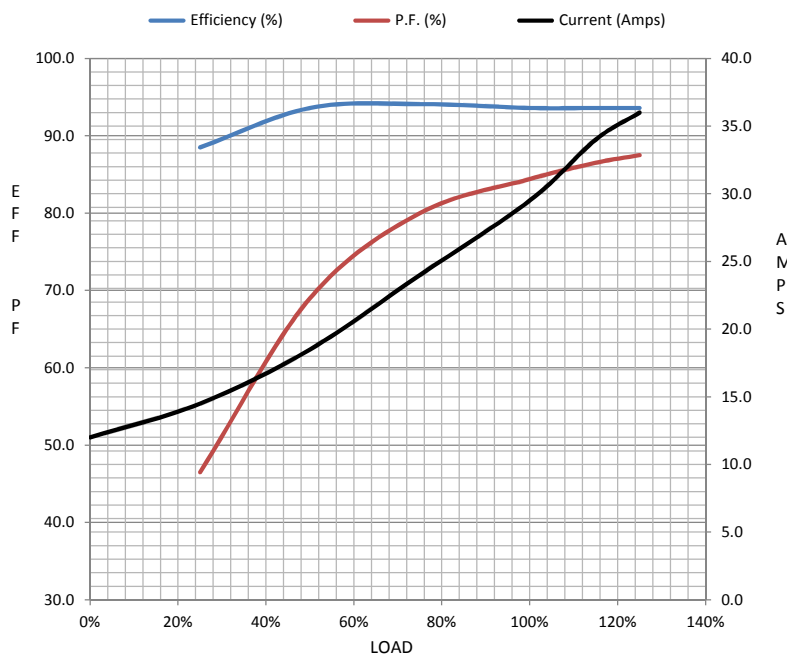
Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	12.0	14.5	18.5	24.0	29.5	34.0	36.0	200	
Torque (ft-lb)	0.00	18.6	37.5	56.0	73.5	84.5	93.5	145	
RPM	1800	1792	1783	1775	1770	1,767	1762	0	
Efficiency (%)		88.5	93.6	94.1	93.6	93.6	93.6		
P.F. (%)	5.5	46.5	69.0	80.0	84.4	86.5	87.5	0.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1700	1770	1800
Current (Amps)	200	180	130	29.5	12.0
Torque (ft-lb)	145	130	225	73.5	0.00

Information Block

HP	25.0			
Sync. RPM	1800			
Frame	284			
Enclosure	TEFC			
Construction	TFC			
Voltage	230/460#200/40(V			
Frequency	60 Hz			
Design	A			
LR Code letter	H			
Service Factor	1.15			
Temp Rise @ FL	44 ° C			
Duty	CONT			
Ambient	40 ° C			
Elevation	1,000 feet			
Rotor/Shaft wk ²	4.2 Lb-Ft ²			
Ref Wdg	T14504005 NONE			
Sound Pressure @ 1M	75 dBA			
VFD Rating	CONSTANT 20:1			
Outline Dwg	B-SS622257			
Conn. Diag	004172.03			
Additional Specifications:				
0				
365THFS8036				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.0000	0.0000	0.0000	0.0000	0.0000



Speed -Torque Curve

