PRODUCT INFORMATION PACKET

Model No: 180LTFC4588
Catalog No: R338
Cast Iron Motor, 20 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 200/400 V, 1200 & 1000 RPM, 180L Frame, TEFC

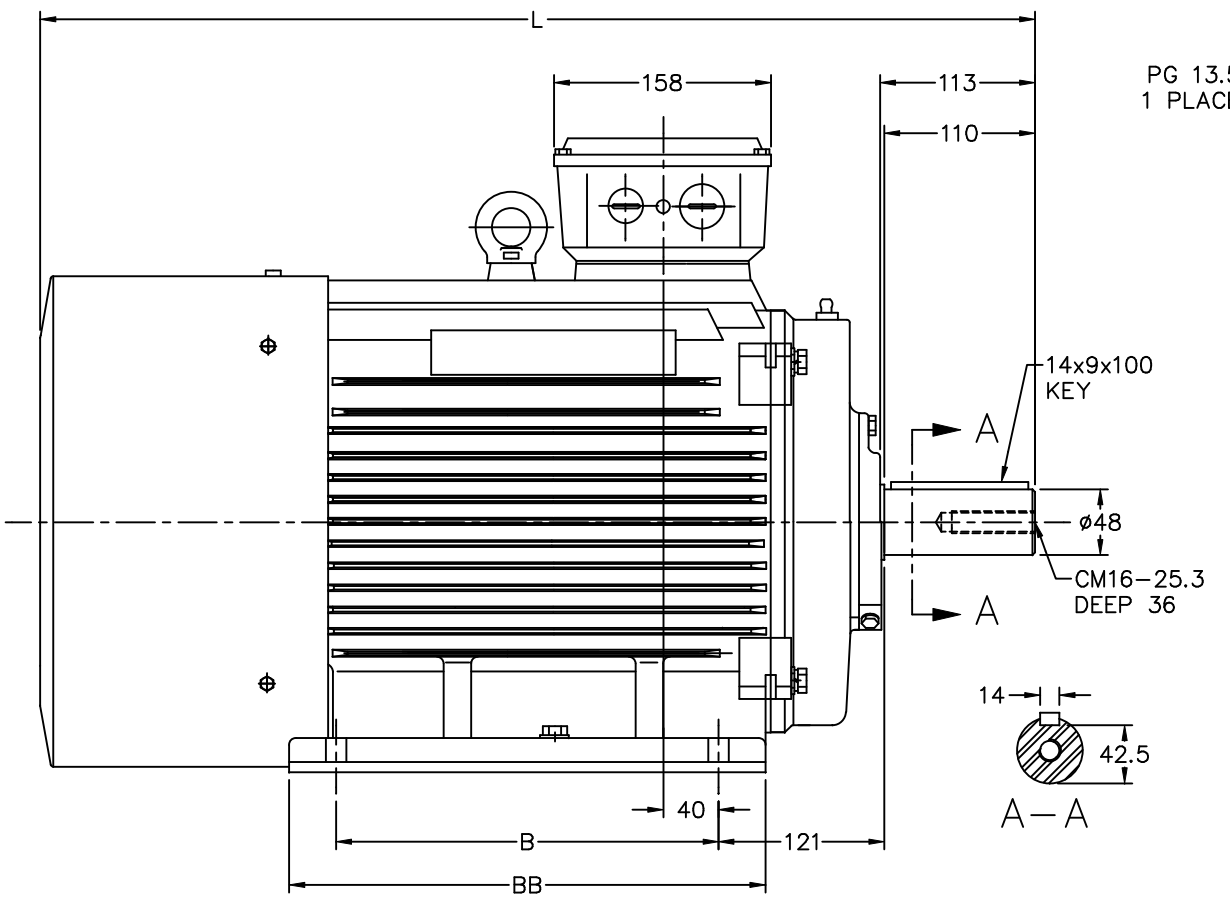
Nameplate Specifications

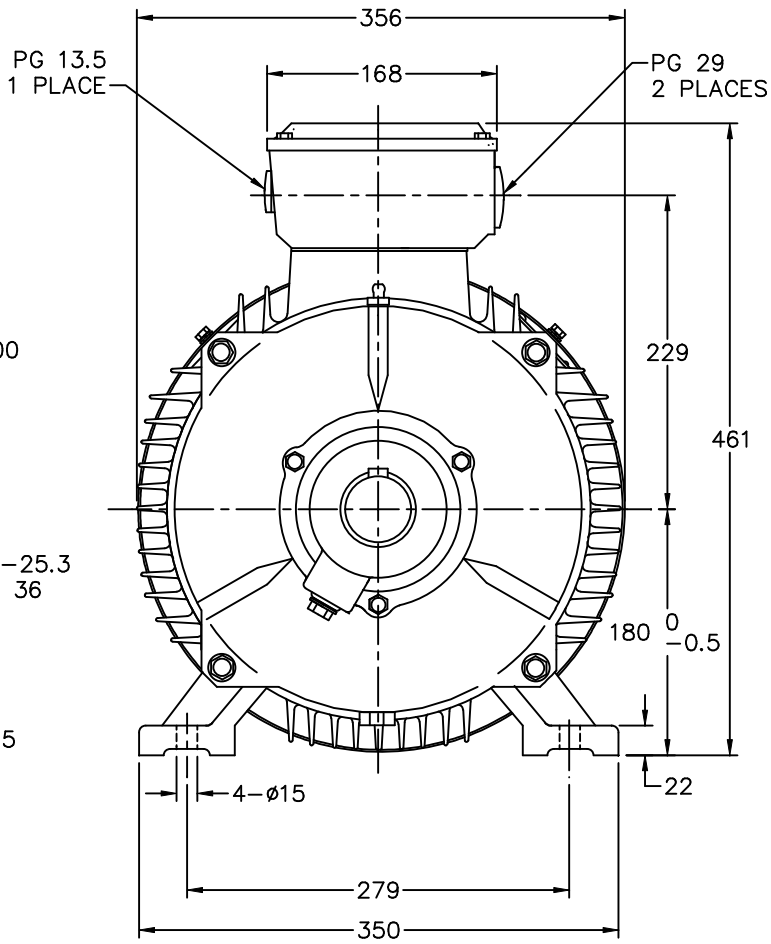
Phase	3	Output HP	20 & 20 Hp
Output KW	14.9 & 14.9 kW	Voltage	230/460 & 200/400 V
Speed	1180 & 970 rpm	Service Factor	1.15 & 1.0
Frame	180L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	90.2 & 88.5 %
Ambient Temperature	40 °C	Frequency	60 & 50 Hz
Current	51/25.5 & 58/29 A	Power Factor	81.5
Duty	Continuous	Insulation Class	F
Design Code	N (IEC)	KVA Code	J
Drive End Bearing Size	6311	Opp Drive End Bearing Size	6311
UL	Recognized	CSA	Y
CE	Y	IP Code	55
Number of Speeds	1		

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Part Wdg Start & Wye Start Delta Run Or Inverter
Poles	6	Rotation	Reversible
Resistance Main	.455 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	IEC	Overall Length	28.58 in
Shaft Diameter	1.888 in	Shaft Extension	4.33 in
Assembly/Box Mounting	F3		
Outline Drawing	SS620011-180L	Connection Drawing	00417203ME

SS620011





ALL DIMENSIONS TO BE REF. DIMENSION.

FRAME	L	B	BB
180M	688	241	311
180L	726	279	348

NO.	REVISION	BY & DATE	CHK
			ANG

TOLERANCES UNLESS SPECIFIED

DEC.	METRIC
.X	±2.5
.XX	±.76
.XXX	±.127
.XXXX	±.0127
ANG	±7'30"

MARATHON ELECTRIC

TITLE OUTLINE – IEC
180 FR.

MAT'L.

FINISH

CAD FILE ss620011

RFP

DIST WA

DRAWN	CTO 10–14–2004
CHK	ML 10–21–2004
APPD	SB 10–21–2004
SCALE	9=32
REF	
FMF	
PREV	

SIZE	DRAWING NO.	PAGE	OF	REV.
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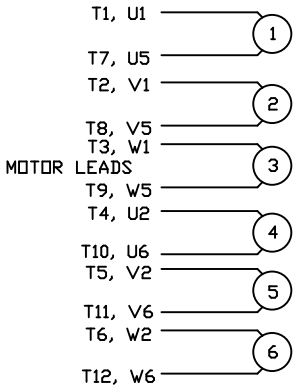
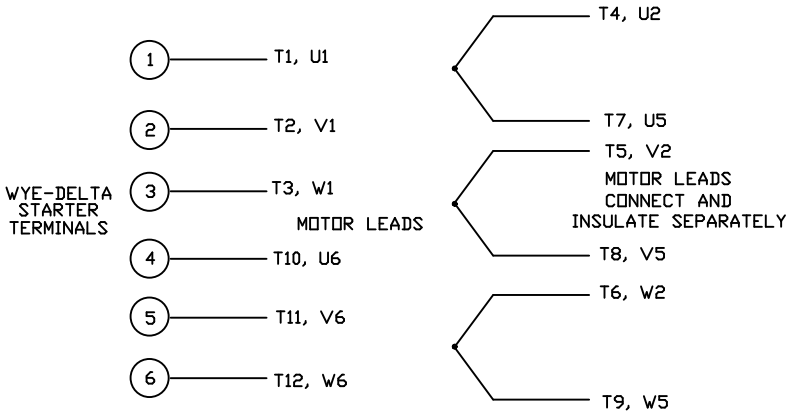
004172-03ME

WYE - DELTA STARTING USEABLE ON 2,4 AND 6 POLE MOTORS.

LOW VOLTAGE CONNECTION

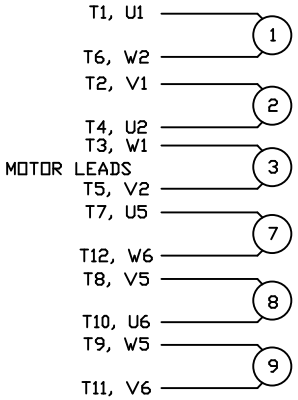


HIGH VOLTAGE CONNECTION



REFER TO THE WYE-DELTA STARTER CONNECTION INSTRUCTIONS FOR PROPER CONNECTION OF POWER LINES TO STARTER.

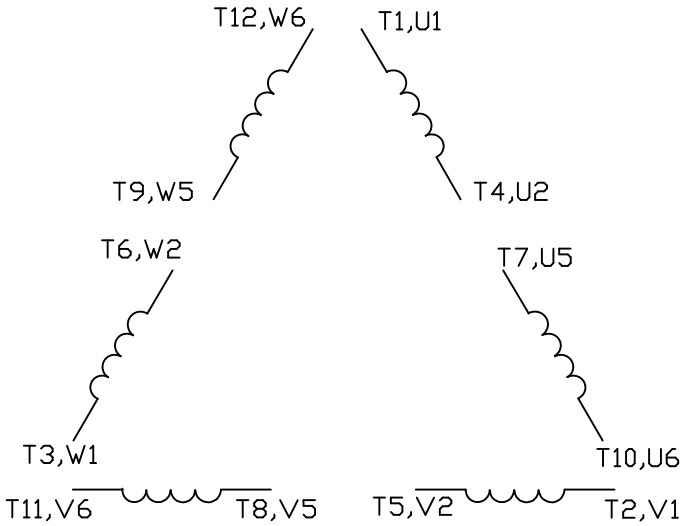
PART WINDING START USABLE ON 4 & 6 POLE MOTORS
LOW VOLTAGE CONNECTION ONLY



REFER TO THE PART WINDING STARTER INSTRUCTIONS FOR PROPER CONNECTION OF POWER LINES TO STARTER.

REFER TO THE CUTLER - HAMMER OR EQUIV. FOR PROPER SELECTION OF OVERLOAD HEATER COILS.

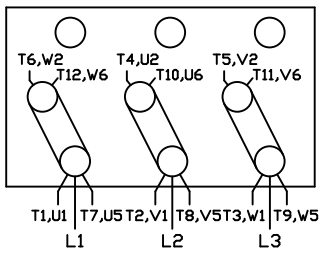
LINE LEADS



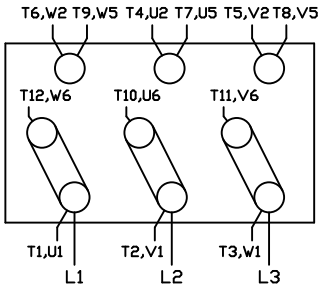
ROTATION CAN BE REVERSED BY INTERCHANGING ANY TWO LINE LEADS

12 LEAD DELTA CONNECTION ACROSS THE LINE START
(FOR Y START DELTA RUN, REMOVE THE JUMPERS)

LOW VOLTAGE
(MUST BE REWIRED AS SHOWN)



HIGH VOLTAGE
(FACTORY WIRED FOR HIGH VOLTAGE AS SHOWN)



				TOLERANCES UNLESS SPECIFIED			
				DEC.	INCHES	MARATHON ELECTRIC	DRAWN CJW 08/28/02
				.X	±.1		CHK
				.XX	±.01		APPD
				.XXX	±.005	TITLE DELTA - WYE CONNECTION DIAGRAM IEC CAST IRON MOTORS	SCALE 1=1
				.XXXX	±.0005		REF
						MAT'L.	FMF
NO.	REVISION	BY & DATE	CHK	ANG	±1/2°	FINISH	PREV

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DIST

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