

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: S9225-68
Catalog No: S9225-68
THREAD FORMING SCREW (CUTTING)

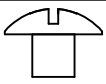

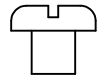

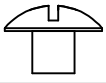

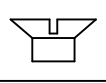

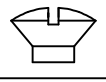

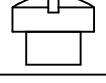

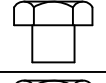
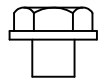
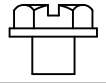
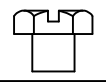
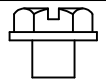
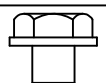
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Nameplate Specifications

Technical Specifications

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UNLESS OTHERWISE SPECIFIED ALL SCREWS TO BE PLATED PER E1817-1												S9225												
												HEAD TYPE			SCREW TYPE									
△56 S #10-24 .31 BB PHILLIPS						*81 T #10-32 .75 MM IND.HX WSH W/SERR.						AA		ROUND	D		THREAD CUTTING							
-55 S #10-24 .38 JJ SLOT HEX						*80 F 1/4-20 1.00 BB PAN OR BINDING						BB		PAN OR BINDING	T		THREAD CUTTING							
-54 F #6-32 .31 BB PHILLIPS						-79 T 5/16-18 1.25 MM IND.HX WSH W/SERR.						CC		TRUSS OR STOVE	F		THREAD CUTTING							
-53 T 3/8-16 1.00 HH HEX						-78 T 1/4-20 1.00 MM IND.HX WSH W/SERR.						DD		FLAT	S		TYPE SF							
-52 T #8-32 1.00 JJ SLOT HEX						-77 T #10-32 .75 MM IND.HX WSH W/SERR.												EE		OVAL		TYPE SW		
-51 T #8-32 .50 BB PHILLIPS						-76 D #10-24 1.00 HH HEX												FF		FILLISTER				TYPE TRI-LOBE THREAD ROLLING
-50 (06-24-1988)						-75 S 5/16-18 .62 MM IND.HX WSH W/SERR.												GG		INDENTED HEX				
-49 S #10-24 .50 JJ SLOT HEX						-74 S #10-32 .50 LL SLOT HEX W/SERR.												HH		INDENTED HEX WASHER				
-48 (07-07-1987)						-73 S #10-32 .38 LL SLOT HEX W/SERR.												JJ		SLOTTED HEX WASHER				
-47 S 5/16-18 1.25 HH HEX						-72 S 5/16-18 .50 HH HEX						KK		SLOTTED HEX	SCREWS TO MEET ANSI-B-18.64-1958 SPECIFICATIONS.									
-46 S #10-24 .50 HH HEX						-71 F #8-32 .38 JJ SLOT HEX						LL		SLOTTED HEX WASHER WITH SERR.	* STAINLESS 18-8 OR 410									
-45 S 1/4-20 .75 HH HEX						□70 S 1/4-20 .38 LL SLOT HEX W/SERR.						MM		INDENTED HEX WASHER WITH SERR.	△ TO BE IRRADATE GREEN COATED									
-42 CANCELLED PER CR-85680						-69 S #6-32 .75 BB PHILLIPS						BUY												
-40 S 5/16-18 1.75 JJ SLOT HEX						□68 T 1/4-20 .50 JJ HEX																		
-36 D #10-24 .75 BB PHILLIPS						-67 (03-22-1994)																		
-32 S 1/4-20 .62 BB PHILLIPS						□66 S 1/4-20 .75 HH HEX																		
-30 T #10-24 .50 AA PHILLIPS						□65 S 1/4-20 .50 JJ HEX																		
-28 S 3/8-16 .75 HH HEX						□64 S 5/16-18 .62 JJ SLOT HEX																		
-26 S 5/16-18 .62 JJ SLOT HEX						□63 D #10-24 .75 BB PHILLIPS																		
-22 S 5/16-18 .88 JJ HEX						-62 S #6-32 .38 BB PHILLIPS																		
-21 S #10-24 .50 BB SLOT						□61 S #10-24 .38 BB PHILLIPS																		
-17 S 1/4-20 1.00 JJ SLOT HEX						-60 T 3/8-16 1.25 HH HEX																		
-9 USE S-9225-30						-59 S 5/16-18 .38 HH HEX																		
-8 S 1/4-20 .50 JJ HEX						-58 T 3/8-16 .50 HH HEX																		
-4 S #10-24 .38 BB PHILLIPS						-57 S 5/16-18 1.00 HH HEX																		
PART NO.	TYPE	SIZE	LENGTH	HEAD TYPE	STYLE	PART NO.	TYPE	SIZE	LENGTH	HEAD TYPE	STYLE													
												DRAWN BJW 08-02-2001												
												CHK DRS 09-04-2001												
												APPD HNH 09-04-2001												
3 REDRAWN IN AUTOCAD, ADDED -58 CN37355						MLB 9-10-2003		HNH .XX		±.02		TITLE MISC. USE												
2 REDRWN IN ANVIL, REVISED SPEC TO E1817-1 CN31129						BJW 09-04-2001		.XXX		±.005		THREAD FORMING SCREW												
1 CHANGE SHEET, 06-25-1999 MF, ME, 11-18-1999 MA						06-25-1999		.XXXX		±.0005		MAT'L.												
NO. REVISION						BY & DATE		CHK ANG		±7'30"		FINISH												
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												DIST LB-BY-PR												